

640

**2011-2013 FORD F250/F350 POWERSTROKE 6.7L
5" DPF BACK SYSTEM**



- 1-10853(5-4)
- 1-30856(4-5)
- 1-31157(4-6)
- 1-506014RAC
- 3-LJ500

3- 7/16 x 1 1/2" FT Bolt
3- 7/16 Flanged Nut

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOUR BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



KIT #640 2011-2013 FORD POWERSTROKE F250/F350 6.7L 5" PARTICULATE FILTER BACK SINGLE SYSTEM

Warning:

Allow the trucks exhaust system to cool before removal. Always practice safe work habits, i.e. jack stands, gloves, safety glasses etc.

Notes:

FLO~PRO Performance Exhaust Systems are designed to fit stock trucks with OEM hitches, tires, wheels, and spare sizes. Any suspension lifts or other variations may require modification of the new exhaust system for proper fit and finish.

Do not tighten clamps until the complete system is in place. Snug clamp down so it will hold the pipe but pipe can still be moved.

WD40 or equal will make removal of hangers easier. Do not tighten clamps until installation is complete.

A small tack with a mig welder is recommended on all clamp connections.

1. To remove the OEM exhaust system, unbolt the flange fastening the exhaust pipe/tailpipe assembly to the DPF. Remove the metal hangers from the OE rubber hangers. Remove the OE system from the truck.
2. Bolt on the flanged adapter to flange behind DPF using supplied bolts and reusing OE gasket. (Note: **Place clamps on connections before installing pipes.**) Install the over axle pipe and tail pipe assembly, using supplied clamps on connections and mounting metal hangers into OE rubber insulators. Install supplied vented tip.
3. With the adapter and pipes mounted loosely, adjust the Flo-Pro System for clearance and appearance. Evenly tighten all bolts and clamps.

Technical Support: 1 800 762 4286 or email, techsupport@flopro.com