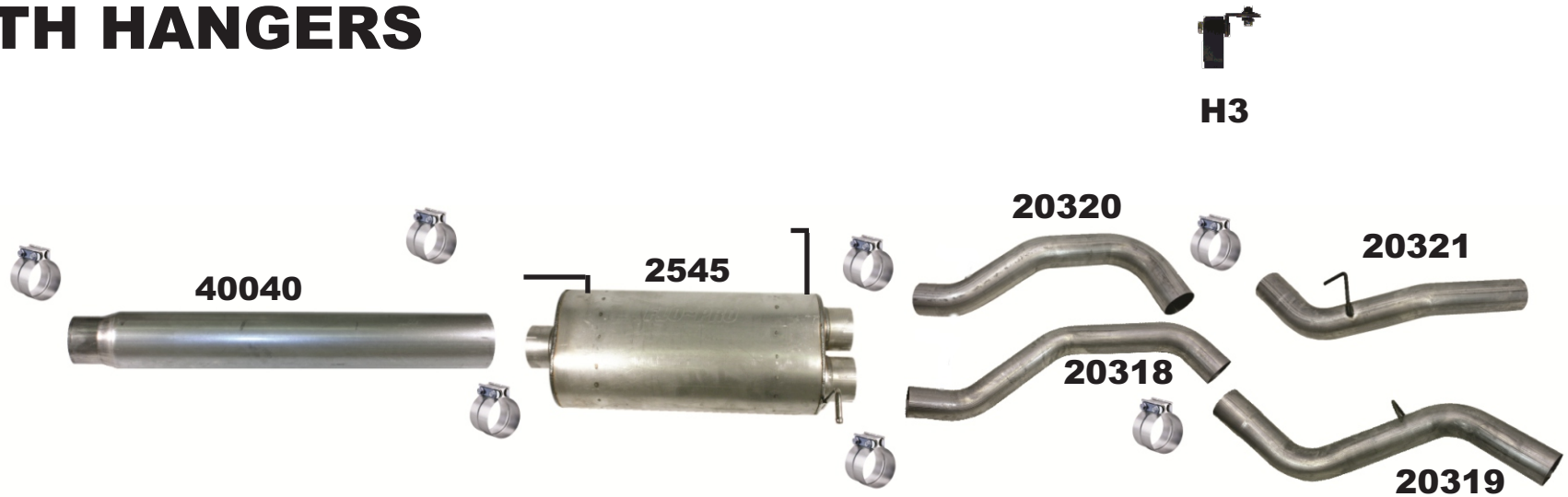


718

04.5 - 07 DODGE 5.9LHO 600 4" CAT BACK DUAL WITH HANGERS



- 1-40040(1-2)
- 1-2545
- 1-20318(4-1)
- 1-20319(3-3)
- 1-20320(3-3)
- 1-20321(3-3)
- 6-LJ400
- 2-H3

FLO~PRO
PERFORMANCE EXHAUST

PICKED BY: _____



**WARNING: BEFORE YOUR BEGIN, VERIFY
THAT YOU RECEIVED THE RIGHT KIT &
EACH PART LISTED ON THE REVERSE PAGE**



KIT #718

2004 ½ -2007 DODGE 4" CAT BACK DUAL

REMOVAL OF ORIGINAL SYSTEM

1. Remove clamp on rear of converter.
2. Cut pipe at the front of muffler. Spray hangers with WD-40 or Loosen-All and then pry hangers from the rubber and remove the factory muffler and tail pipe.
3. Remove exhaust pipe from rear of converter. **(Note: you may have to work pipe up and down and warm the connection with a torch to get the pipe off of converter).** You may have to remove alignment pin or tap with hammer until pin is flush with outlet of converter.

INSTALLATION INSTRUCTIONS

1. Temporarily hang muffler in factory rubber hangers. Measure from rear of converter to the front connection of muffler, this is the cut length of pipe #40040. **(Note: be sure to allow for tubing connections approx. 4". Make sure to cut from the non-expanded end of pipe).**
2. Install pipe #40040.
3. Install muffler on factory rubber hangers slipping front connection onto rear of pipe #40040.
4. Install tail pipe #20320 into right outlet of muffler.
5. Install tail pipe #20321 onto end of #20320. **(Note: the hanger is bolted from inside the frame using the factory hole in frame above the hanger on pipe #20321).**
6. Install pipe #20318 into left outlet of muffler.
7. Install tail pipe #20319 onto end of #20318. **(Note: the hanger is bolted from inside the frame using the factory hole in frame above the hanger on pipe #20319).**
8. Install all clamps. Snug the clamps down so they will hold the pipes but the pipe can still be moved with some effort.
9. **Check for clearances, i.e. brake lines may have to be moved, or e-brake cable as well as axle vent tube,** also check to make sure that the exit of tail pipes are level with trucks.
10. Starting at rear of converter, tighten clamps working your way to the back connection on right side of truck. Now tighten the left side.

(Note: a mig weld should be applied to clamp connections for added security). DO NOT WELD CLAMPS.

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